A picture containing cake, indoor

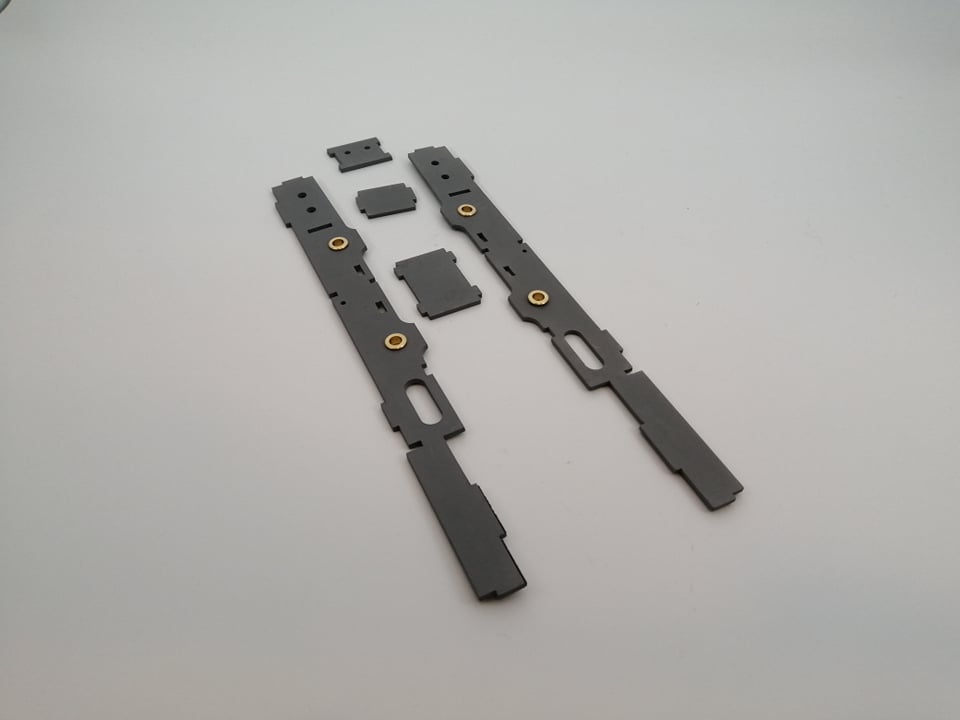
Description automatically generated **Sir Haydn**

By Peter Farley

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1.

1-10 is making the chassis find these 4 pieces and press in the 3/16 brass bearings on outside of the frame. Glue bearing in with a small amount of superglue. Put the chassis togethers before painting.

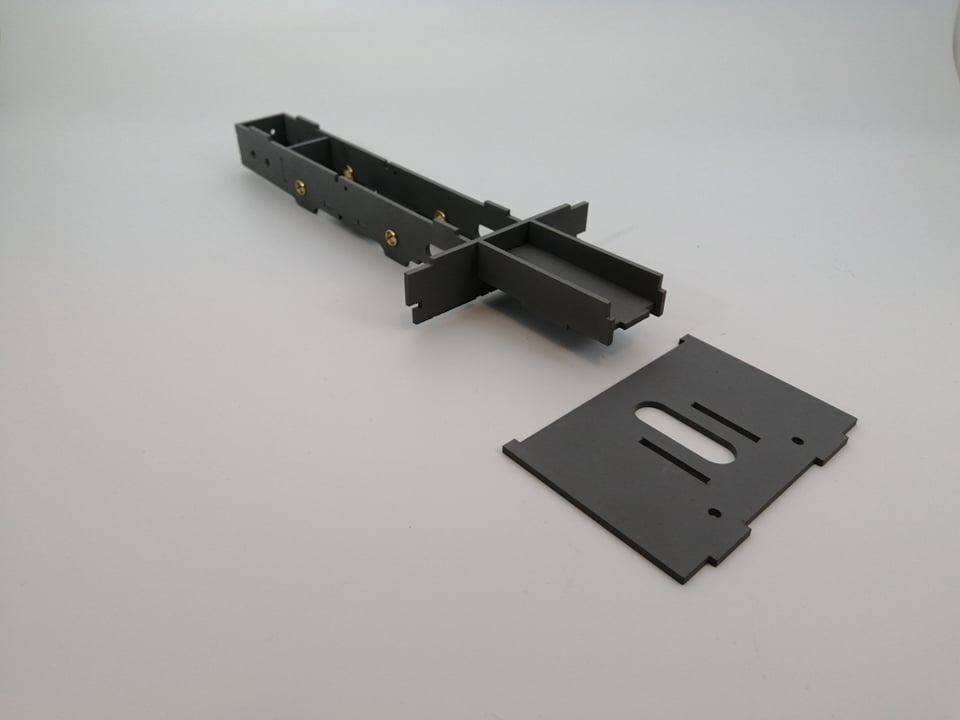
A picture containing toy, weapon

Description automatically generated2. Glue with either acrylic cement of super glue

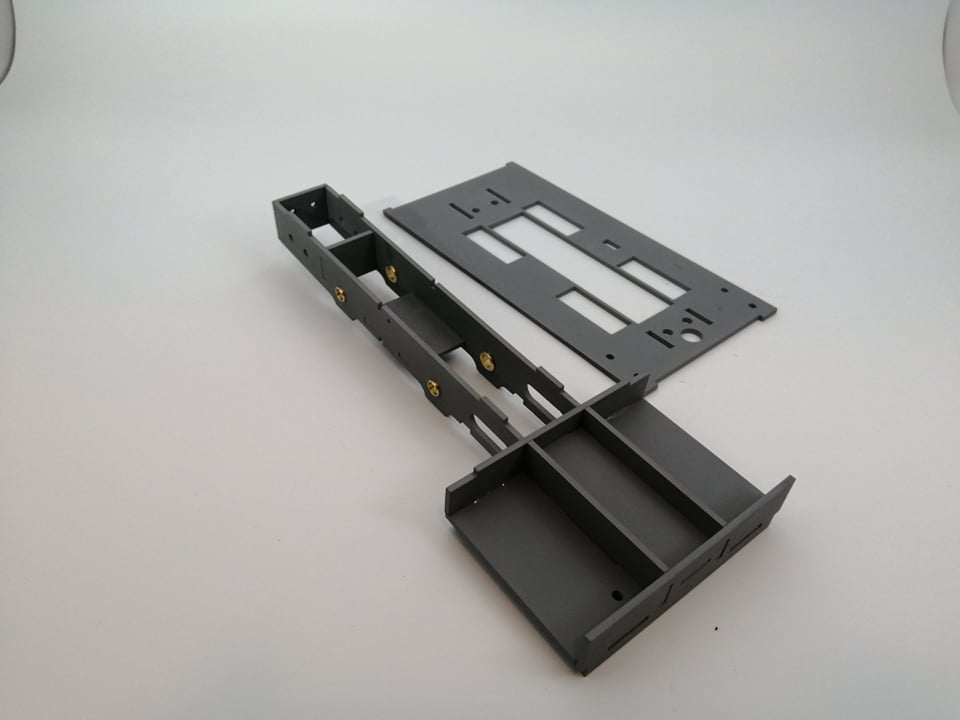
A picture containing light, toy

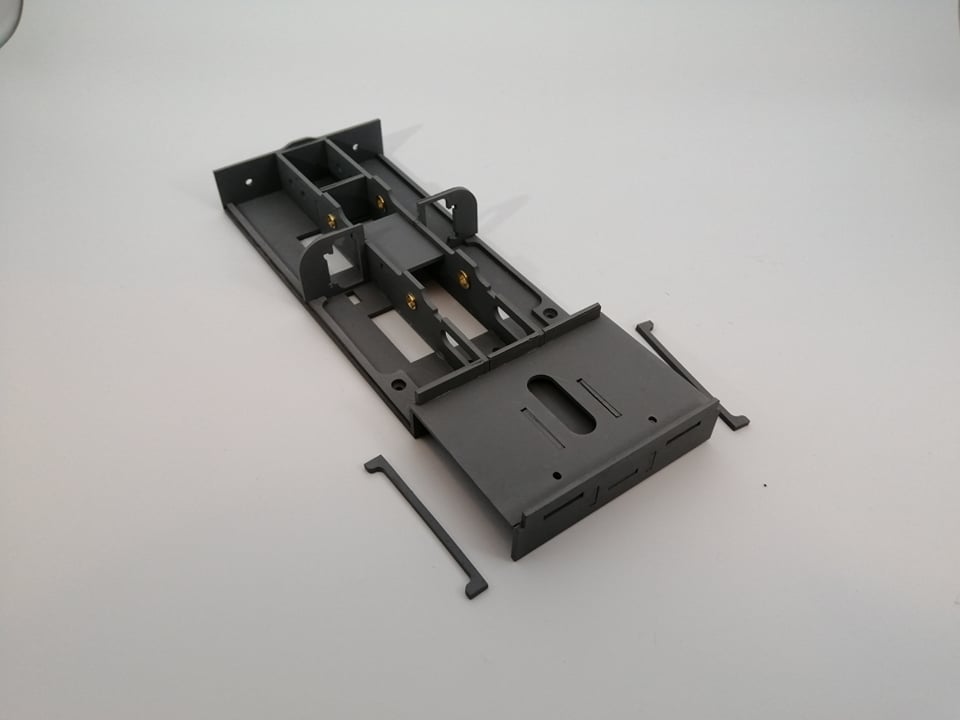
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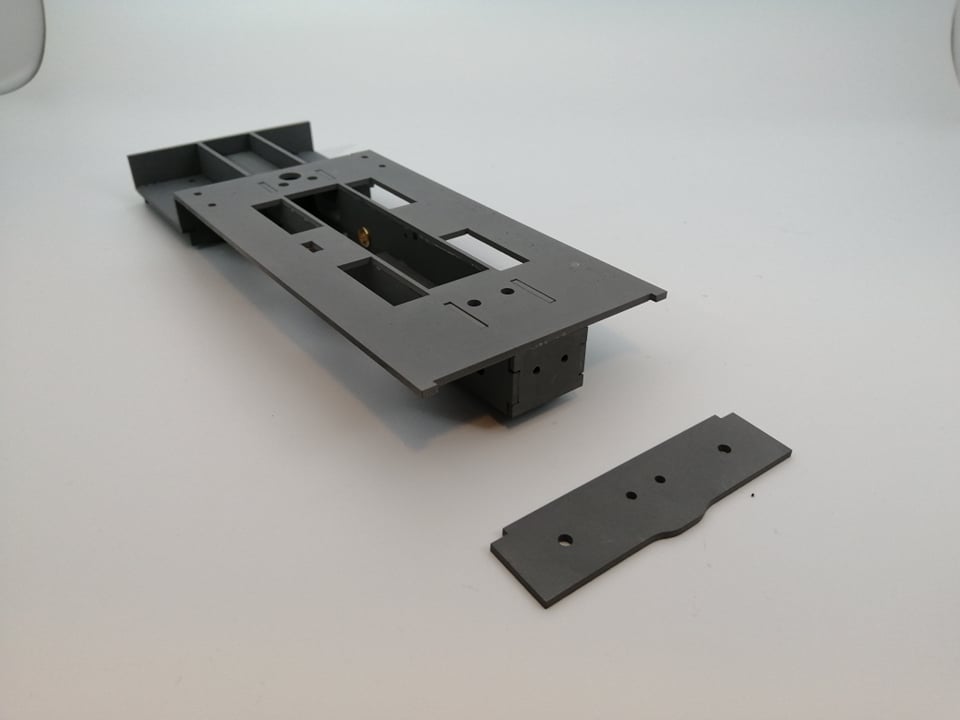
3.

4.

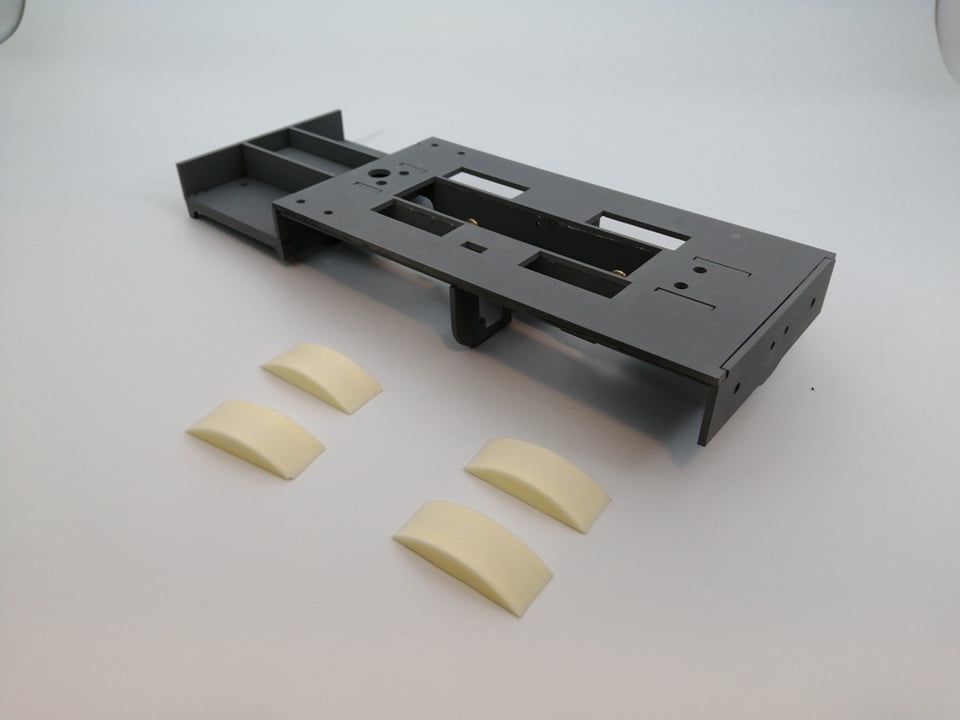
5

6

7



8



9. Glue resin castings to the acrylic with super glue

10. Rub down with wet and dry 400 to give a good key. Then spray paint with Halfords grey primer. When dry stick rivets at 5mm intervals with plastic cement. When dry paint primer then paint colour of your choice (Halfords paint)

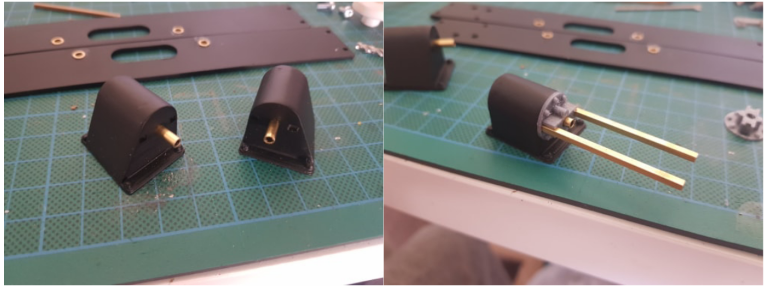
A picture containing indoor, mincer, silver

Description automatically generated

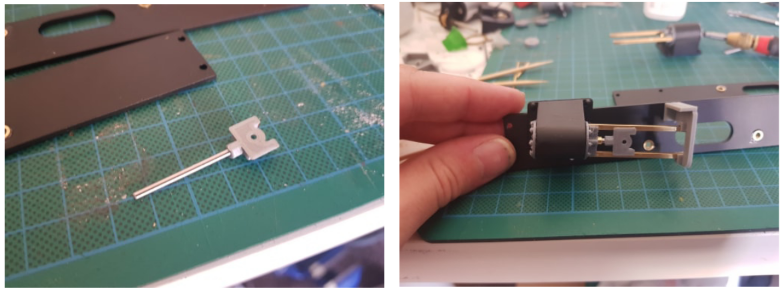
11. Two slater’s wheels ref:16828T and ref:7824.

Fit wheels and gearbox as per instructions. The motor you can just see by the gears.

next take the cylinders push in the 3mm x 20mm brass tube must  
have about 7mm sticking out you will see that there 2 sq holes in the rear of the cylinder push in the  
2 sq brass rods and the rear cylinder cover



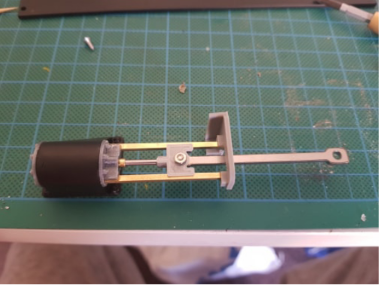
Take the 2 cross-heads and glue in the 2mm steel rod next fit the cylinder to the chassis with 2 3mm  
x 8 cab head bolts slide the cross-head in to the tube then fit the slider bar holder test the cross-head   
must move freely once happy it moves freely add a dab of glue to the slide bar holder and use super   
glue on the rear cylinder cover and slide bars leave to dry.



Next remove the cylinder from the frame take the connecting rod and countersunk the small end   
then fit to the cross-head with a 2mm x 6mm long bolt and nut do not tighten leave loss to float   
about again make sure it moves freely

A picture containing indoor, metal, rack

Description automatically generatedA picture containing indoor

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A picture containing text, indoor, kitchen, stove

Description automatically generated

12. The small wheels for the back.

A picture containing indoor, metal, coffee maker

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A picture containing indoor, cluttered

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13. The 3D printed parts boiler first and the tank in cast resin on top.

A picture containing indoor, seat

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14.The fire box will fit through the laser cutting add detail later. All laser cutting will be for the cab be careful with two parts on top.

A picture containing indoor

Description automatically generated15. Next paint the smokebox in primer glue the chimney top and bottom to the tube. They are the green parts. Glue on the smokebox door black dart and leave to one side.

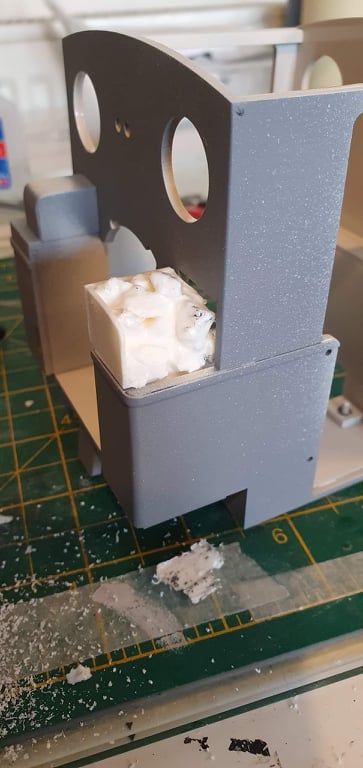
A picture containing indoor, cluttered

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16. Resin cast parts front buffer with two squares and buffers inside glue together on the front of the loco.do the same for the back.

A picture containing indoor

Description automatically generated17. Two black hooks for the front and back in the middle of the loco



18.Resin cast part looks like coal glue to the side.

A picture containing indoor

Description automatically generated

A picture containing indoor, electronics, green

Description automatically generated19. The small green dome shape and two small green parts to glue on top of the dome and add copper wire

A picture containing indoor

Description automatically generated20. Resin cast shape V need to be glue on above two gauges glasses

A picture containing indoor

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A picture containing indoor, black

Description automatically generated

A picture containing indoor, cluttered

Description automatically generated21. Resin cast coal bunker need to be glue next to the firebox detail on the left.



22. large green dome and next resin cast dome on tip of the boiler.

A picture containing green, indoor

Description automatically generated

23.On the top off the large green dome need to glue on two handles cast in resin

A close-up of a machine

Description automatically generated with medium confidence

***dose not come with Westinghouse Pump***

<https://www.swiftsixteen.co.uk/product-page/westinghouse-pump>

A picture containing indoor, old, stack

Description automatically generated

Thank you for buying this Loco kit. Please read all the instructions before assembly.

if your having any problems please get intouch   
[learobinsonpdf@gmail.com](mailto:learobinsonpdf@gmail.com)

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